

.

Fig. 1

1/1

Phenoxy Resin

20~150mg/m²

Chromate

Pure Zn or
Zn-(10~14wt %)Ni Alloy Plating

Cold-rolled Dieel Sheet

Fig. 2

1.0~10.0 µm	Phenoxy Resin
20~150mg/m <sup>2</sup>	Chromate
10~40g/m²	Pure Zn or Zn-(10~14wt.%)Ni Alloy Plating
	Cold-rolled Dteel Sheet
10~40g/m²	Pure Zn or Zn-(10~14wt.%)Ni Alloy Plating
20~150mg/m <sup>2</sup>	Chromate
1.0~10.0 μm	Phenoxy Resin